

# Summary of capabilities

## Suzhou, China

Free-trade zone (FTZ)

### Overview:

Strategically located in a free-trade zone (FTZ), Suzhou offers clinical trial sponsors substantial cash flow advantages, with zero duty and VAT payments on incoming shipments. More importantly, kits can be packaged and labeled in the Suzhou bonded zone to support APAC studies, allowing sponsors in China to wait for the clinical trial approval document.

Our multi-lingual team is proficient in English and deeply understands cultural nuances. Additionally, this team is backed by our network of Asia Pacific facilities, including those in Singapore, Beijing, Korea, Japan, and India, ensuring access to a global network with a strong local presence.

Facility facts:		Capabilities:
Opened:	2014	<ul style="list-style-type: none"> <li>• GMP temperature and RH-controlled storage with redundant compressors and back-up power generators at ambient (15°C to 25°C), refrigerated (2°C to 8°C), frozen (-20°C), Ultra-frozen (-70°C and -80°C), and cryogenic (&lt; -150°C) conditions</li> <li>• Beta-lactam antibiotic storage and packaging</li> <li>• In-house global labeling services</li> <li>• Clinical manufacturing</li> <li>• Primary and secondary packaging in ambient, refrigerated (2°C to 8°C), and frozen (-20°C) environment, with support for highly potent, light-sensitive, and low-humidity conditions</li> <li>• Clinical ancillary management</li> <li>• Pick and pack and distribution services that include temperature management and monitoring for local, regional, and international shipments</li> <li>• Import and export documentation support and customs clearance</li> <li>• Clinical supply returns/storage/destruction service (non-bonded)</li> </ul>
Audited:	SGS	
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### Suzhou clinical storage and packaging capabilities:

#### Capacity and services

Storage	Ambient	7,352 sq. ft. (683 sq. m.)
	Controlled ambient (15°C to 25°C)	23,400 sq. ft. (2,187 sq. m.)
	Refrigerated (2°C to 8°C)	9,469 sq. ft. (885 sq. m.)
	Frozen (-20°C)	802 sq. ft. (75 sq. m.)
	Ultra-frozen (-70°C)	3 reach-in units
	Ultra-frozen (-80°C)	2 reach-in units
	Cryogenic (< -150°C)	4 LN2 tanks
Clinical manufacturing	Over-encapsulation, blinding	
Primary packaging (4 production rooms)	Bottling: Manual and semi-automated	Blistering: Thermo- and cold-forming
	Product stability testing	Highly potent compound and low-humidity suites



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## Capacity and services

Secondary packaging (6 production rooms)	Carding	Blister strip walleting
	Secondary kits assembly	Refrigerated packaging
	Light-sensitive packaging	Highly potent compound packaging
	Syringe assembly	Frozen packaging
Label services	Label design	Labeling – print and apply, OCVR/OCV
	Cold chain labeling	Single panel and booklet
	Fixed and variable text	Expiry date labeling/re-labeling
Distribution	Pick and pack services	
	Domestic distribution	
	IP return and reconciliation	
	Destruction (non-bonded)	



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**Discover the power of partnership and our global network.**